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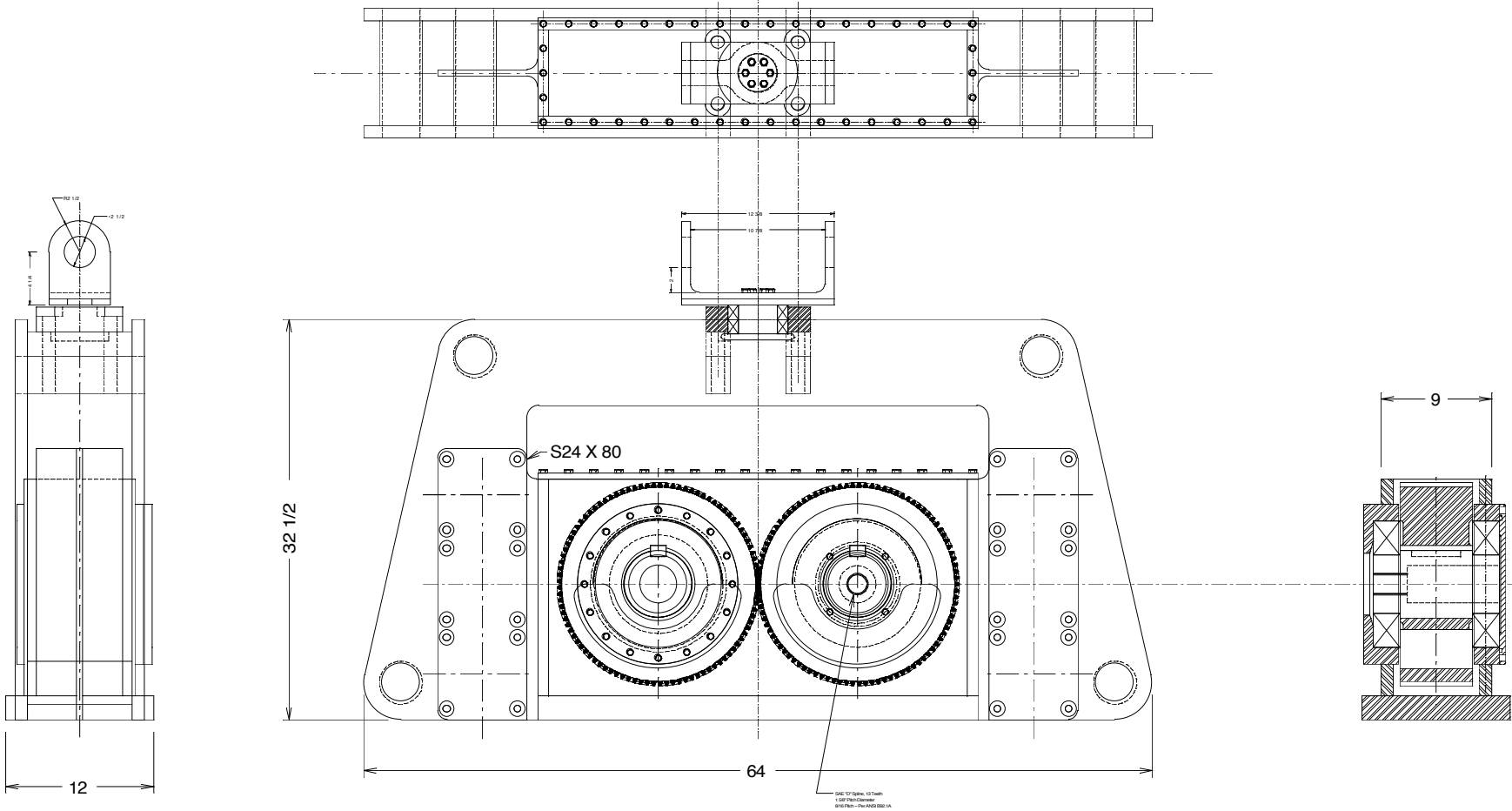
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Standard Tolerances (Unless Otherwise Specified)	Description	Date	By	Apr'd.	Rev.	Description	Date	By	Apr'd.	Rev.	Description	Date	By	Apr'd.	Rev.	Description	Date	By	Apr'd.	Rev.
Surfaces: Square, parallel, concentric, & straight within 0.04%																				
Full length of surface																				
Decimal Dimensions Machined to $\pm .005"$ or better - 100% fine finish																				
Fractional Dimensions No machining required - 200 mesh finish																				
Sand Cast Surfaces $\pm .18"$ or better																				
All others $\pm .184"$ or 4mm																				
Angles Within ± 0 Deg. 30 min. Reference Features dimensioned																				
Corners Minimum Radius .0625" or 1.5mm. Standard $3/8"$ or 3mm																				
All sharp corners to be broken																				



P/N	Drawn DC Warrington	Checked 11/10/97	Vulcan Iron Works Inc. Chattanooga, TN	Pattern #	Rough Wt.	D-35434	Rev.
	Apr'd			Material	Fin. Wt.	Name 1400A Vibratory Hammer General Assembly	